

INOSSIDABILE

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Summary

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WAVES OF LIGHT FOR A NEW ADMINISTRATIVE HEADQUARTERS (Onde di luce per una nuova sede direzionale)

A major industrial group, having started with the processing of stainless steel sheet metal in the 1980's, has reached the point where it can also produce semi-finished and finished products, as well as components. At present the group consists of more than 45 companies found in different parts of Italy and Europe, and it decided that a new administrative headquarters was in order.

At the new headquarters, located in Cavenago Brianza, an innovative set of stainless steel panels has been used for the very first time to construct façades, walls, floors and false ceilings, all made of a perforated sheet metal known as "Wave".

An entire wing of the new building has been faced with "wave cladding". The system is based on box-structure panels made of EN 1.4301 (AISI 304) or EN 1.4401 (AISI 316) stainless steel, at a thickness of 0.8 mm, manufactured in standard or customised formats. The panels are ready for installation, they are easily adjusted to existing structures or façades, they resist corrosion, they are fully recyclable and they require no maintenance.

The panels, having been hung on or anchored to, by means of adjustable brackets, vertical beams attached to a "primary" wall of masonry or cement, form a waterproof ventilated façade. That means preventing the formation of condensation and mould, sheltering the building from heat and cold, absorbing the noise.

"Wave Cladding" panels can be manufactured in different sizes (up to a maximum of 1000 x 1500 mm) and with different surface finishing treatments. Upon request, an anti-fingerprint treatment can also be carried out, with anti-UV additives.

Client: Gruppo Sassoli, Cavenago Brianza MI

"Wave Cladding" panels are distributed by: Stainless Products Srl - Gruppo Sassoli - Viale delle Industrie 9 - I-20040 Cambiago MI - phone +39 02 959499640, fax +39 02 959499641, products@stainlessproducts.it

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FROM OUR MEMBERS

ARCELOR GROUP - INDUSTEEL ITALIA S.R.L. - Stainless steel and stainless-steel clad plates for special uses

(Gruppo Arcelor - Industeel Italia S.r.l. - Lamiera inox e placate inox per impieghi speciali)

Industeel was created through the merger, in 1998, of 2 historic European steel companies: Fabrique de Fer de Charleroi and Creusot Loire Industrie.

Industeel's production activities are carried out in three different facilities: one in Belgium (Charleroi) and two in France (Chateaufort-St.Chamond and Le Creusot).

Industeel is specialised in the manufacture of quarto plate at thicknesses from 5 to 300 mm, widths of 1500 to 3800 mm and unit weights of up to 20 tons.

In 2005, the production level of Industeel, with 2,065 employees, was equal to 442 Ktons, of which the share represented by stainless steel was equal to 110 Ktons.

Each production facility has an electric furnace for the production of steel (full cycle) and is fully independent.

Starting with select scrap iron, and after a series of operations that include casting, refining of the liquid steel, rolling heat treatments, performance tests and surface finishing, the moment arrives for shipping of the plates on which the mechanical operations of polishing, calking, bending etc. can be performed, at the explicit request of the Client.

The range of qualities is very extensive, though production activities focus primarily on: carbon-manganese steels; Cr-Mo alloyed steels for high temperatures; nickel alloyed steels for cryogenic uses.

Industeel, benefiting from the work of its own research centre (CRMC), favours, develops and produces in increasing volumes a full range of stainless steels: austenitic; ferritic and martensitic; duplex and superduplex; superaustenitic; nickel alloys; and refractories.

Industeel's product array is completed by its capacity to supply stainless steel clad plates, as well as large-scale heads for pressure vessels.

The Company's more than 5,000 clients throughout the world belong to a variety of industrial sectors: chemical,

petrochemical and petroleum; cellulose; water treatment; pharmaceutical; energy production.

As a result, plate is put to a large variety of uses and applications: transport and storage of gases; desalination plants; refineries; treatment of gases prior to their emission into the atmosphere; off-shore platforms; liquefaction and re-gasification plants.

Industeel's quality system is certified ISO 9001 and has been recognised by the leading performance-testing authorities: B.V., TUV, DNV, LL.RR. and G.L. **Industeel is represented in Italy by:** Industeel Italia S.r.l. - P.zza S. Ambrogio 8/a - I-20123 Milano MI - phone +39 02 72000544, fax +39 02 72022380, industeelitalia@libero.it, www.industeel.info.

ARCELOR GROUP - IUP Precision stainless steel strips (Pont de Roide) (Gruppo Arcelor - IUP - Nastri Inox di Precisione, Pont de Roide)

The Point de Roide factory (in the east of France) was created by the Peugeot family. Stainless steels were produced from 1927 on. In 2005, with a workforce of 300 units, IUP manufactured 25,000 tons of stainless steel strips (total capacity of 30,000 t/year), placing itself among the leading producers on this market: the company possesses ISO TS-16949 and 14001 certification.

IUP draws on all the synergies of the Arcelor Group, in particular as regards raw materials (Ugine & ALZ) and the possibility of access to research centres, product development, logistics and marketing resources.

All the divisions, including the commercial department, are housed in the production facility.

The products - Stainless steel strips, annealed or work hardened, in more than 30 types of austenitic and ferritic steels, as well as in martensitic steels, both annealed and quenched. The range of dimensions runs from 0.050 mm to 2.50 mm, with extremely precise margins of error, at widths of from 3 to 1000 mm.

The products can be finished as follows: sheared; with fettled edges; with caulked edges; with rounded edges. The surfaces can be: BA Bright Annealed; 2D Annealed and Pickled; 2B Annealed, Pickled and Skinpassed; with special controlled roughness (from extra-low to high, for special effects); brushed and ground (martensitic); passivated.

The products can be supplied as coils, sheets, disks and oscillated spoons.

IUP guarantees precision and margins of tolerance, in terms of both dimensions and mechanics, not only for high-performance materials, but also for those suitable for extra-deep pressing.

The main plants - 3 Sendzimir rolling mills - 1 skin pass - 1 bright annealing - 1 annealing and pickling line - 1 quenching line (martensitic) - 2 levelling lines - 1 grinding line - 1 brushing line - 6 slitters lines for edge finishing, oscillation and cutting of sheet and disks.

Markets and applications - Automobile: vehicle and motor gaskets, flexible pieces and compensators, hose clamps - Industrial applications: welding, heat exchangers, stripping columns - Micro-technology: components for watches, springs, electronics, textiles, deep drawing - Construction: photovoltaic panels, membranes, flexible smokestack tubes, construction instruments, springs and spacers for windows.

Services centre - IUP is the only manufacturer with a service centre that operates inside its production plant, making it possible to satisfy "custom-tailored" product requests, urgent orders of small quantities and sampling operations.

IUP is present primarily in Europe, with its subsidiaries, though it operates in all the other continents as well.

IUP's policy is to offer its clients not only steel coils, but, even more importantly, technical and logistical solutions, complete with ongoing consulting and technical training.

Imply Ugine Precision - BP 9 - F- 25150 Pont de Roide - France, phone +33 (0)381 991, fax +33 (0)381 996351, www.iup-stainless.com

IUP in Italy: Viale Brenta, 27/29 - I-20139 Milano MI, phone +39 02 56604.242, fax +39 02 56604.259

ARCELOR GROUP - MEUSIENNE ITALIA - Welded stainless steel tubes for corrosion and ornamental sector (Gruppo Arcelor Meusienne Italia - Tubi saldati inox per corrosione e decorazione)

Meusienne Italia - The Italian subsidiary of the company Meusienne SA, is headquartered in the town of Podenzano (Province of Piacenza), where its commercial offices and logistic deposit are located.

The Company's organisational structure, together with the wide range of plants and products available from the mother company, make it possible to satisfy the needs of clients, as well as those of the personnel, in terms of safety and attention for the environment, in accordance with the rules of the Arcelor Group.

La Meusienne SA - The products - Since 1999, La Meusienne company has devoted 100% of its energies to the production of stainless steel welded tubes meant for the corrosion-resistant market (chemicals, foodstuffs, healthcare and hygiene, heat exchangers, water treatment, heating, air-conditioning etc.) and ornamental / structural uses (street furniture, industrial catering equipment, transportation, construction etc.).

The line of corrosion-resistant pipes includes diameters from 6 mm to 219.1 mm; the pipes can be supplied after heat treatment (in line) or unrefined, with different options for surface and welding finishing techniques, both for the most commonly used types and, upon request, the more special ones.

The ornamental series includes tubes with square, rectangular and special profiles (flat and elliptical ovals, handrails etc.).

Clients - La Meusienne has a pool of clients found in all the European countries: both large-scale distributors and users with specific needs.

The plants - These are concentrated in a single site, in Ancerville. The production lines are equipped with the latest welding technologies (HF, laser and TIG). All this makes it possible to reconcile flexibility, quality and productivity.

The Company and Ugine & Alz - The new organization of Ugine & Alz, presented in "Inossidabile 164" (March 2006), allows La Meusienne to take advantage of the strong points of U&A in terms of the quality and reliability of supplies, with access to a wide range of austenitic and ferritic grades, and with the assistance of technical and marketing support, all the while providing La Meusienne with the operating autonomy typical of a medium-size enterprise.

Prospects for the future - Present on the still growing markets, La Meusienne has strong potential for development: vast areas for the installation of future plants, a commercial and marketing team dedicated to researching new market segments and a technical organisation (U&A / La Meusienne) able to meet the product expectations of clients.

La Meusienne - 1, rue Prêle - F-55170 Ancerville, phone +33 (0)3 29797474, fax:+33 (0)3 29799040

Meusienne Italia - Via F. Santi, 2 - I-29027 Podenzano PC, phone +39 0523 351511, fax +39 0523 351555

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ECONOMIC-PERFORMANCE COMPARISON OF PIPING FOR THE TRANSPORT OF WATER MEANT FOR HUMAN CONSUMPTION

(Confronto economico-prestazionale di tubazioni per il trasporto di acqua destinata al consumo umano)

Introduction - Directive 98/83/EC, transposed into Italian law under Legislative Decree no. 31 of 2 February 2001, lays down the parameters for water meant for human consumption. The need to meet these parameters has led to consider also new alloys, including stainless steels. In terms of transport in water systems, the potential would not appear to have been fully exploited or adequately investigated.

With this last point in mind, a joint effort of the company Metropolitana Milanese S.p.A. and the Centro Inox has set out to the performance and cost of the possible use of stainless steel piping in the water system of the city of Milan, simulating a road project of a 600 metres long installation.

The materials compared (ductile cast-iron, AISI 304 and 316L stainless steel and PE80 and PE100 polyethylene) all appear on the list contained in the Ministerial Decree of 21 March 1973, which regulates materials meant to come into contact with foodstuffs or with substances destined for personal use.

The item bolts and connecting accessories is part of the analysis of the price of laying piping made of ductile cast-iron with express joints. In the case of steel and high-density polyethylene, on the other hand, the calculation was based on the use of welded joints.

Economic comparison of the different materials - Table 1: Cost per linear metre of the materials analysed with a nominal diameter of 100; Table 2: with a nominal diameter of 150. Table 3: total cost of the installation and percentage incidence of the civil-engineering work with a nominal diameter of 100; Table 4: with a nominal diameter of 150.

Additional considerations and conclusions - In addition to the technical-economic comparison of the materials, consideration must also be given to their performance in contact with water, as well as to their potential impact on

human consumption. This type of application calls for hygienic materials whose constituent elements are not released, meaning that they do not alter the characteristics of taste or odour, or the physical, chemical or microbiological properties of the water and stainless steel, compared with other materials, provides excellent, superior performance and competitive costs.
Article written by Ms. Alessia Sironi (engineer) at the Milan Polytechnic University, in collaboration with the company Metropolitana Milanese S.p.A. and Centro Inox.

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RICCIONE'S "OVERSEAS" PARK (Il parco "Oltremare" di Riccione)

The "Oltremare" Park, opened in 2004, is laid out according to educational-scientific principles, offering quality fun that brings the public, and especially young people, closer to the world of nature and the need to defend the sea and its resources.

One of the most interesting attractions is the "Hyppocampus", the world's largest exhibit devoted to seahorses (of which there are 11 species on display), sea dragons and needle fishes. The exhibition area measures 200 m² and includes the "Hyppolab", a laboratory that also holds a "nursery", the veterinary clinic and the facility for growing the phytoplankton needed to feed the fishes.

All this is found inside a large cupola 20 m in height, faced with elements that have been individually cut and curved from EN 1.4301 (AISI 304) stainless steel sheet at a thickness of 1.5 mm, painted on the outside (to avoid reflection, given that the airport is nearby).

The large pane of glass measuring 27 x 40 metres and enclosing the "Darwin" area on the various stages of evolution is also held fast with a variety of spiders, ball joints and stays manufactured from stainless steel. The spiders are made of EN 1.4311 (AISI 304 LN) steel, while the cables are constructed with EN 1.4401 (AISI 316) steel.

Client: Oltremare Srl, Riccione

General Contractor: Valdagge Futura SpA of the Valdagge Group, Verona

Executive project and architectural management: Arch. Giancarlo Rossi, Rimini

Assistant: Arch. Marco Sarti, Rimini

Execution of Darwin and Cupola Hyppocampus: Mero Italiana SpA - Via Sommacampagna 63/E - I-37137 Verona VR, phone +39 045 508700, fax +39 045 508445, meroit@meroitaliana.com, www.meroitaliana.com

Stainless steel stays: Garelli sas Funi Inox - Via alle Vecchie Fornaci 8 - I-16154 Genova GE, phone +39 010 6501978, fax +39 010 6593610, info@garelli-inox.it, www.garelli-inox.it

Photos: Foto PariTani - Via XXIII Settembre 64 - I-47900 Rimini RN, phone and fax +39 0541 54535, fotoparitani@libero.it

FALSE OR MISLEADING CERTIFICATES THE ALARM IS SOUNDED BY CENTRO INOX: LET'S ELIMINATE ATTEMPTS TO CHEAT USERS

(Certificati falsi o ingannevoli. Grido d'allarme del Centro Inox: eliminiamo i tentativi di truffa per gli utilizzatori)

In a constantly expanding market, such as the market for stainless steels, sales of Chrome-Manganese alloys of the AISI 200 series continue to grow, alongside the more widespread Chrome-Nickel alloys, in particular the AISI 304 series.

These steels, which also belong to the austenitic family, can play a most satisfactory role in a number of well defined fields of application, especially as alternatives to more traditional materials, such as galvanised carbon steel.

The final user must be properly informed, however, seeing that the AISI 200 steels do not offer the same characteristics of resistance to corrosion and ease of processing as the classic Cr-Ni stainless steels.

Unfortunately, a number of Asian manufacturers have issued misleading certificates.

Shown in the article is a copy of a certificate whose chemical composition is clearly that of a Cr-Mn stainless steel (series 200); under the heading "Type", however, the symbol "304D" appears, immediately leading one to think of AISI 304 (EN 1.4301), or the steel more commonly known as 18/10.

In certain settings, Centro Inox has observed unexpected problems of corrosion with components normally made using materials of the 300 series, but, whether consciously or unconsciously, manufactured with 200-series steel.

Apart from the case referred to above, on occasion the crime of fraud is committed by modifying the figures that must be indicated on the certificates. In such cases, the perpetrator is subject to further civil liability, and even criminal prosecution, should the use of unsuitable materials have a damaging effect.

The distributor is responsible for informing the final user of the exact nature of the alloy marketed, correctly identifying through the use of specific symbols stipulated under the European EN or the American ASTM standards, without giving rise to disinformation that can ruin the credibility of all serious manufacturers and traders.

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**WATER HEATER: MODERN TECHNOLOGY
FOR A TIME-HONOURED PRODUCT - The
working relationship between ThyssenKrupp Acciai
Speciali Terni and MerloniTermoSanitari**
(Scaldabagno: tecnologia moderna per un prodotto

antico. La collaborazione tra ThyssenKrupp Acciai Speciali Terni e MerloniTermoSanitari)

Bathroom appliances must comply with extremely rigid standards (e.g. regulations for drinking water and resistance to corrosion) and rather harsh operating conditions: countless thermal shocks from readings near zero to almost 100°C. They must also be appropriate for sale in any part of the globe, including zones with highly aggressive water. The MTS laboratories are equipped to reproduce the quality of different waters throughout the world for the purpose of corrosion tests. Stainless steels, such as the austenitic variety EN 1.4401 (AISI 316) or the superferritic EN 1.4521, are obligatory materials for this type of product, seeing that they offer the right mix of hygiene, resistance to corrosion and economic efficiency. EN 1.4521 is a superferritic steel which, compared to traditional chrome steels, offers superior mechanical properties and improved resistance to corrosion, similar to that of the 316.

TKL-AST, the steel supplier of MTS, works side-by-side with the latter in identifying and testing the materials best suited for the specifications and the most appropriate operating technologies (i.e. assembly and welding).

The MerloniTermoSanitari, a world leader in the production of water heaters, boilers, burners and components, holds production facilities in a number of different countries, serving brands that include Ariston, Cuenod and Elco. The company is divided into different business units: Climate Control - Systems - Components - Water for Sanitary Use. The core business is the production of electric and gas-fuelled water heaters.

Production: MerloniTermoSanitari - Viale Aristide Merloni 45 - I-60044 Fabriano AN, phone +39 0732 6011, fax +39 0732 602331, info@it.mtsgroup.com, www.mtsgroup.com/italy

Stainless steel sheet supplied by: ThyssenKrupp Acciai Speciali Terni SpA - Viale B. Brin 218 - I-05100 Terni TR - Sales: Ing. Moriconi, phone 335 7296256, marco.moriconi@thyssenkrupp.com - Marketing: Dr.ssa V. Fontana, phone +39 0744 490867, fax +39 0744 490879, valeria.fontana@thyssenkrupp.com, www.acciai Terni.it

UNDER A SINGLE LID... 5 PRESSURE COOKERS (Con un solo coperchio... 5 pentole a pressione)

The advantages of pressure cooking have been recognised for some time now by a large number of users.

Aliko® is a stainless steel lid for the pressure cooking of foods, designed to be used with no fewer than 5 different types of pots with diameters of 20 cm: from the highest pots, used for boiled dishes or large-volume vegetables, to the lower models, meant for roasts or small quantities of foods. The lid, which is lightweight, practical, easy to handle and use and safe, makes it possible to match the pot with the type of meal and the quantity to be cooked.

Thanks to the lid, the cooking unit can be used for dietetic cuisine (without employing fats) and in order to maintain the nutritional properties of the food (without having to add water). Most importantly, it results in significant savings of time and energy.

The cooking units are made of EN 1.4301 (AISI 304) austenitic stainless steel, combined with an aluminium bottom (protected by a steel capsule).

Production: Silga SpA - Via Veneto 15 - I-20090 Buccinasco MI, phone +39 02 48840579, fax +39 02 48841567, silga@silga.it, www.silga.it

WATCHES THAT TICK IN THE SKY, ON LAND AND ... IN THE SEA

(Orologi che stanno in cielo, in terra e...anche in mare)

Emilio Fontana (who created the models shown in the illustrations) began producing a line of military-style watches in 2002 under the brand name TCM, which stands for "Terra, Cielo, Mare", or "Land, Sky, Sea", in reference to the different categories of military corps.

These prestigious, handcrafted timepieces are made with casings of EN 1.4404 (AISI 316 L) stainless steel manufactured through cold forming and given a polished finish or a satin finish applied with the lathe.

The lathing and milling operations are handled by digitally controlled machines, while the roughing and polishing are done by hand.

We present three models tied to great stories of the past.

The "Petrals" (fig. 1), part of the Land line, is dedicated to the motorcycle racer Joe Petralsi (known as Smokey Joe), born in 1904 and the man who established a land speed record of 219.160 km/h with a run on a beach. The watch is decorated with the figure of the motorcycle used by Joe. The specially designed face offers an ideal viewing axis for anyone riding a motorcycle.

The "AirFirst47 Chrono Mancino" (fig. 2), part of the Sky line, has a polished stainless steel casing and the mythical three green mice (formerly the symbol of the 12th Air Squadron) of the manufacturer, applied with enamel paint. The red reset button of the timer harkens back to the customary practice of pilots' wives during the Second World War: they would use nail polish to paint the button of the flight timer red, in order to be closer to their men.

The "Palombaro" (or "Deep Sea Diver") (fig. 3), part of the Sea line, is a professional diving watch, water-resistant down to 200 metres and 20 atmospheres, and it is closed with a special bulbous crystal at a diameter of 9 mm. Designed on the face and the back are the helmet of an old-fashioned deep-sea diver. The watch is dedicated to the stirring challenge of the divers who lost their lives in 1930, on the salvage ship "Artiglio", while recover the treasure (8 tons of gold and 40 tons of the silver) that had sunk with the ship Egypt, in the

vicinity of the Port of Brest.

Manufacture of T.C.M. Terra Cielo Mare watches: La.Fo. Ce. snc di Lattuada e Fontana - Via Victor Hugo 3 - I-20123 Milano MI, phone +39 02 804352, fax +39 02 809804, lafoce@lafoce.it

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A STAINLESS STEEL ENVELOPE FOR THE CONTROL ROOM OF THE SARAS REFINERIES OF SARDINIA

(Un involucro inox per la sala controllo delle Raffinerie Sarde Saras)

The "Control Building" (fig. 5), meaning the facility holding the centralised controls of the company Saras Raffinerie Sarde S.p.A. of Sarroch (Province of Cagliari), was created by expanding an old office building that was completely covered with a "blast-resistant" reinforced concrete shell. This was done because the building sits on a site potentially exposed to fires and/or explosions (fig. 1).

The load-bearing structure of reinforced concrete (totalling 2,000 m²) is faced on the outside by insulated vertical sandwich walls made of corrugated HV 3510/6 sheet and rectangular stainless steel tiles at 960 x 500 mm (fig. 2), with an insulated, ventilated roof with a stainless steel mantle formed in continuous lengths up to 38 m (the Megarof® Plus system, anchored internally) (fig. 3). Using this system, it is possible to profile the sheet directly at the worksite, by means of a mobile manufacturing unit (Rollformer). The windows are also made with stainless steel, and they are blast-resistant (fig. 4).

Stainless steel was selected both to ensure that the building fit in with a surrounding context, characterised primarily by metal components, and on account of the specific characteristics of the EN 1.4401 (AISI 316) material, at a thickness of 0.6, which presents elevated resistance to corrosion, low maintenance costs, durability and a high tensile strength, making it well suited to situations of atmospheric pollution, as in the case of areas near chemical plants or in the vicinity of the sea.

Project: Saras SpA, Raffinerie Sarde Milano

Architectural project: Spazio Design - Arch. Piera Scuri, Arch. Douglas Skene, Milano

Realization, project, supply, project coordinator: Hedar Edilizia Metallica Srl - 28060 Vicolungo NO - Strada Provinciale Est Sesia 2, phone +39 0321 835522, fax +39 0321 835420, hedar@hedar.it, www.hedar.it

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A NEW FOUNTAIN IN MILAN (Una nuova fontana a Milano)

As part of the renovation of Dateo Square, along the median ring road in the eastern portion of Milan, an underground parking facility has been built, featuring surface structures that make ample use of EN 1.4301 (AISI 304) stainless steel.

The oval opening for the passage of air, around which the vehicle access ramp revolves, is framed by a special barrier made from eight rings of stainless steel sheet with a thickness of 2 mm (fig. 1). The sheets were assembled, by TIG welding, to twelve rectangular-section pipes measuring 200x100x4 mm. The brick base is covered with stainless steel sheet, also with a thickness of 2 mm.

Starting from one side of the barrier, a basin in the shape of a conical trunk forms a semicircle (fig. 2). Water spouts from the sheets at the point where the basin is located, forming a triple cascade (figs. 3 and 4); these sheets have a greater thickness than the others (2.5 mm), in order to avoid deformation.

The front, "nozzle" portion is made of perforated stainless steel sheet, with a thickness of 1.5 mm, press-folded into a U shape, so as to prevent subsequent deformation.

The pedestrian entrance to the parking facility is protected by a covering, plus panes of glass to the sides, supported by a load-bearing structure made of rectangular-section stainless steel tubes measuring 80x20x2 mm and by crosspieces formed of round tube with a diameter of 17 mm, also made of EN 1.4301 (AISI 304) stainless steel. The same material was used to build the two-leaf, satin-finished entry gate, equipped with an anti-panic bar and break-proof 5+5 glass (fig. 5).

Project: Studio Architettura D. Borgoglio Motta, Milano

Technical advisor: Ing. Dorian Tessore, Staticfluid, Milano

Hydraulics: Tecnoflora, Ceriano Laghetto, Milano

Stainless steel structures: Della Cagnoletta Srl - Via Gerone 4 - I-23030 Albosaggia SO, phone +39 0342 510190, fax +39 0342 511501, info@dellacagnoletta.com, www.dellacagnoletta.com

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